Contents

Foreword i

Preface vii

1. Introduction to post-tensioning concrete bridges 1

1.1 Introduction 1

1.2 Durability experiences and case study of post-tensioned bridges 3

1.2.1 PT bridges in France 3

1.2.2 PT bridges in the U.K. 6

1.2.3 PT bridges in the U.S.A. 8

1.2.4 PT bridges in Norway 10

1.2.5 PT bridges in Brazil 11

1.2.6 PT bridges in Germany 12

1.2.7 PT bridges in Japan 14

1.2.8 PT bridges in Switzerland 17

1.2.9 PT bridges in Slovakia 18

1.3 References 20

2. Review of current practice of bridge management 22

2.1 Structural inspections 22

2.2 Numerical strength assessment 24

2.3 Monitoring and management 24

2.4 Future developments 24

2.5 References 25

3. Risk review, risk assessment and risk management for PT concrete bridges 26

3.1 Introduction 26

3.2 UK management process 27

3.2.1 Risk review 27

3.2.2 Structure risk assessment 29

3.2.3 Risk management 32

3.2.4 Prioritisation of inspections and repair works 33

3.3 Risk analysis process in France 34

3.3.1 Sétra guide to risk analysis 34

3.3.2 Evaluation of hazard, vulnerability and issues 35

3.3.3 Some details on this risk analysis 37

3.3.2. Details on the assessment of the robustness/vulnerability 38

3.4 Conclusion 38
3.5 References 39
4. Inspection 40
4.1 General 40
4.1.1 Definition and objectives of inspection 40
4.1.2 Preparation of inspection 40
4.1.3 Inspection types 41
4.1.4 Qualification of inspection personnel 41
4.2 Points of attention in inspection 41
4.2.1 Cracking 41
4.2.2 Water management systems 45
4.2.3 Deflections 45
4.2.4 Concrete spalling 46
4.2.5 Construction joints 46
4.2.6 Bearings 46
4.2.7 External tendons 47
4.3 Record of inspection 47
4.4 References 47
5. Investigations 48
5.1 Introduction 48
5.2 Non-destructive testing methods for the diagnosis of prestressing 49
5.2.1 Usual or current techniques 49
5.2.2 Monitoring of prestressing tendons 57
5.2.3 Techniques under development 58
5.3 Intrusive or destructive methods 61
5.3.1 Drilling holes to tendons 61
5.3.2 Cutting access ports 62
5.3.3 Grout cap removal 62
5.3.4 Inspection of the tendon and grout condition, and collection of samples 62
5.3.5 Measure of void volumes 64
5.3.6 Laboratory investigations: metallography on steels mineralogical analysis of grout 64
5.3.7 Core drills and percussion drills to evaluate concrete quality of the structure, carbonation front, chloride ingress 64

5.4 Determination of in-situ mechanical and structural characteristics 67
5.4.1 Measurement of prestress forces 67
5.4.2 Measurement of concrete stresses 69
5.4.3 Evaluation of the structural behaviour 70
5.5 Evaluation of the structural behaviour 72
5.5.1 Analysis and verification of the design 72
5.5.2 Proof load 73
5.6 Conclusion 73
5.7 References 74
6. Intervention 77
6.1 Introduction 77
6.2 Detailed structural assessment 77
6.3 Monitoring 77
6.4 Remove load 78
6.5 Securing the work area 78
6.6 Repair Methods 78
6.6.1 Void filling 78
6.6.2 Duct repair 79
6.6.3 Repair of inspection windows internal PT 80
6.6.4 Corrosion inhibitors 81
6.7 Replacing external tendons 82
6.8 Strengthening methods 83
6.8.1 Additional prestressing tendons 83
6.9 Rebuild 85
6.10 References 85
Glossary 86
Appendixes 87
Appendix A - Tables and practical application of chapter 3 87
Appendix A.1 - A bridge specific example of a structure risk assessment 87
Appendix A.2 - Two examples of risk ratings 102
Appendix A.3 - Scores associated with general design factors as shown in reference 3-2 Table 6 103
Appendix A.4 - Scores associated with material factors as shown in reference 3-2 Table 7 104
Appendix A.5 - Example of a risk analysis for 15 bridges in accordance with the Sétra methodology as reference 3-2 105

Appendix B - Repair project reports 108
Appendix B.1 Saint-Cloud Viaduct, Saint-Cloud - France, 2009 108
Appendix B.2 Strengthening of the Ružín bridge, Slovakia, 2017 109
Appendix B.3 A52 Clifton Bridge, Nottingham, UK, 2021 110
Appendix B.4 Agudim Viaduct, Leiria, Portugal, 2019 111
Appendix B.5 Pykes Creek, Victoria, Australia, 2018 112
Appendix C - Typical defect of bridges related to prestressing tendons 113
Appendix C.1 Randomness of corrosion of tendons in beam and slab bridges (VIPP type) 113
Appendix C.2 Failure of external grouted tendons due to the presence of a white paste inside the duct. 115
Appendix C.3 Brittle failure of prestressing wires caused by a susceptibility to stress cracking corrosion. 117
Appendix D - *fib* bulletins, which are at least partially dealing with some issues concerning the management of post-tensioned bridges. 119